Institut für Schweißtechnik u. Ingenieurbüro Dr. Möll GmbH
An der Schleifmühle 6·64289 Darmstadt·Tel:(06151)74097+713051·Fax:74140
Ausbildung und Prüfung von Schweißfachpersonal • Zertifizierung der WPK

Welding Certificate

NB2276–CPR–1090-2–003/11-01.006

Manufacturer	**Georg Berdel GmbH** Dornhofstraße 29 63263 Neu Isenburg
Facilities of the Manufacturer	**Georg Berdel GmbH** Dornhofstraße 29 63263 Neu Isenburg
Standard	EN 1090-2, in the current edition
Execution Class and Standard	EXC2 acc. EN 1993-1-1:2005/A1:2014
Welding process(es) (acc. EN ISO 4063)	111 (manual metal arc welding) 135 (MAG – metal active gas welding) 136 (Tubular cored metal arc welding with active gas shield)
Base Material(s) (acc. CEN ISO/TR 15608)	1.2 Acc. CEN ISO/TR 15608 and EN 1090-2, table 2 und 3
Responsible welding coordinator (first name, name, date of birth, qualification)	Alexander Stenger, 07.04.1984, IWE
Substitute (first name, name, date of birth, qualification)	Markus Berdel, 18.04.1974, IWE
Attestation	It is confirmed that, for base materials group 1.1 and thickness up to 40mm, the WPQR is accepted in accordance with EN ISO 15610 or EN ISO 15614-1.
Valid from	09/01/2023
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

to the welding certificate:

Institut für Schweißtechnik u. Ingenieurbüro Dr. Möll GmbH 64289 Darmstadt (seal)

Darmstadt, den 09/01/2023
Place and date of issue

Dipl.-Ing. J. Anders, IWE, SFI
Head of certification body

This certificate remains the property of ISIB Dr. Möll GmbH. The Manufacturer is obliged in the case that the certification conditions are no longer valid, in case of miss use, or in the case of annulment acc. to point 5.3 or 5.4 of the quality-management-handbook of the certification body, to give back this document.

DAkkS Deutsche Akkreditierungsstelle D-ZE-11111-01-00